



**GHENT  
UNIVERSITY**

# RESTERENDE LEVENSDUUR VAN GELASTE BUISVORMIGE VERBINDINGEN OP BASIS VAN 3D SCANS

Ir. Jelle Plets

15/05/2024

Promotoren: Prof. dr. ir. Wim De Waele, dr. ing. Kris Hectors

# PROJECTEN

## FlexWind

Partners:



Financiering:



## Firmest

Partners:



+ Industry advisory board

Financiering:



# UGENT TEAM



Prof. Wim De Waele

- Supervisie
- Coördinatie



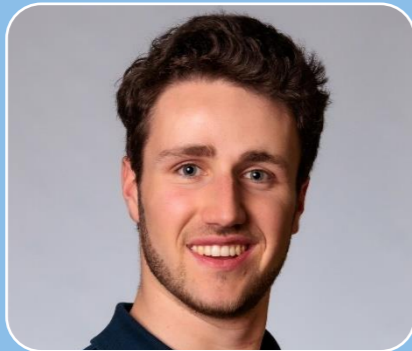
Dr. Kris Hectors

- Supervisie
- Ondersteunend onderzoek



Ir. Jiacheng Qi

- Fundamenteel onderzoek
- Project: Firmest

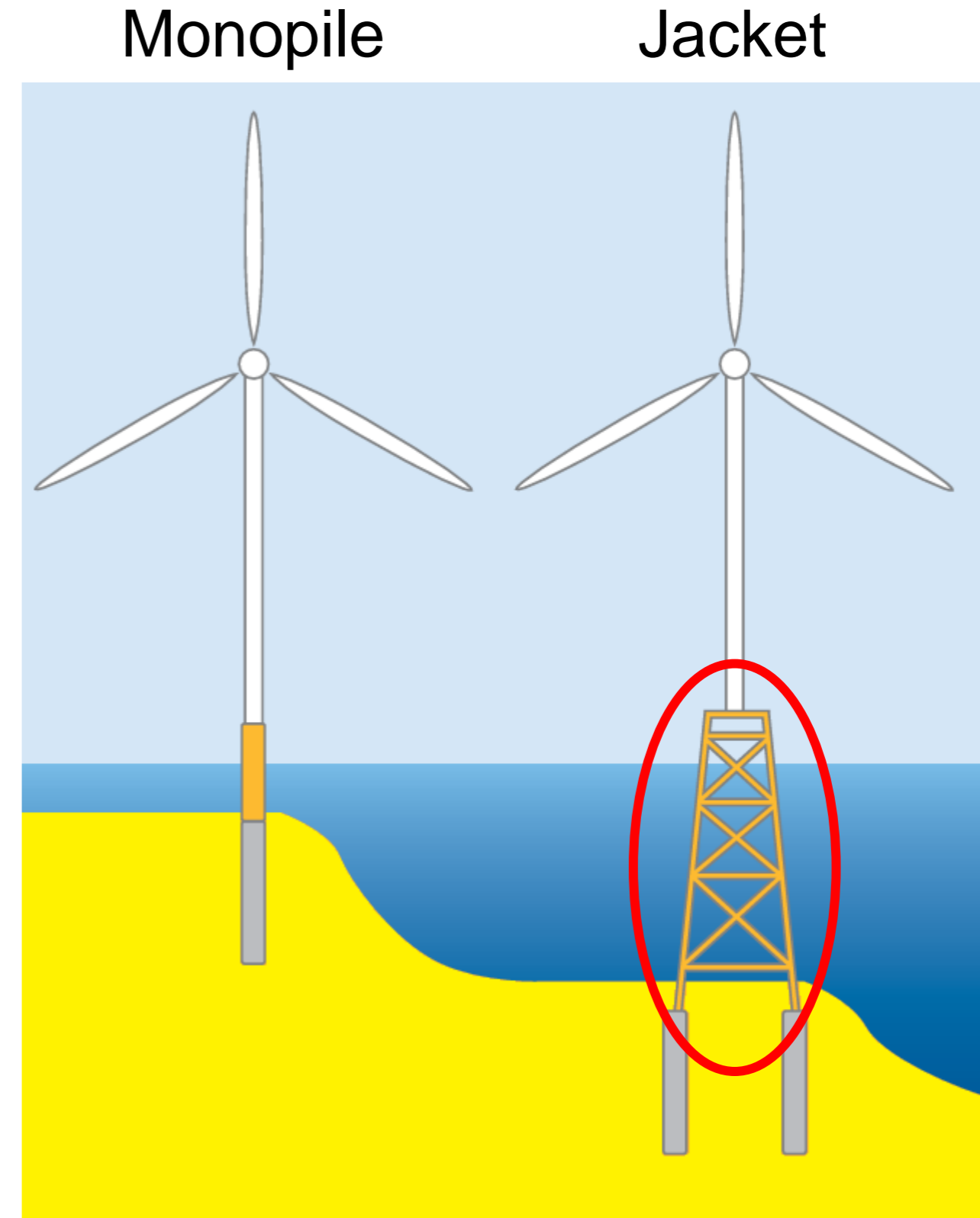
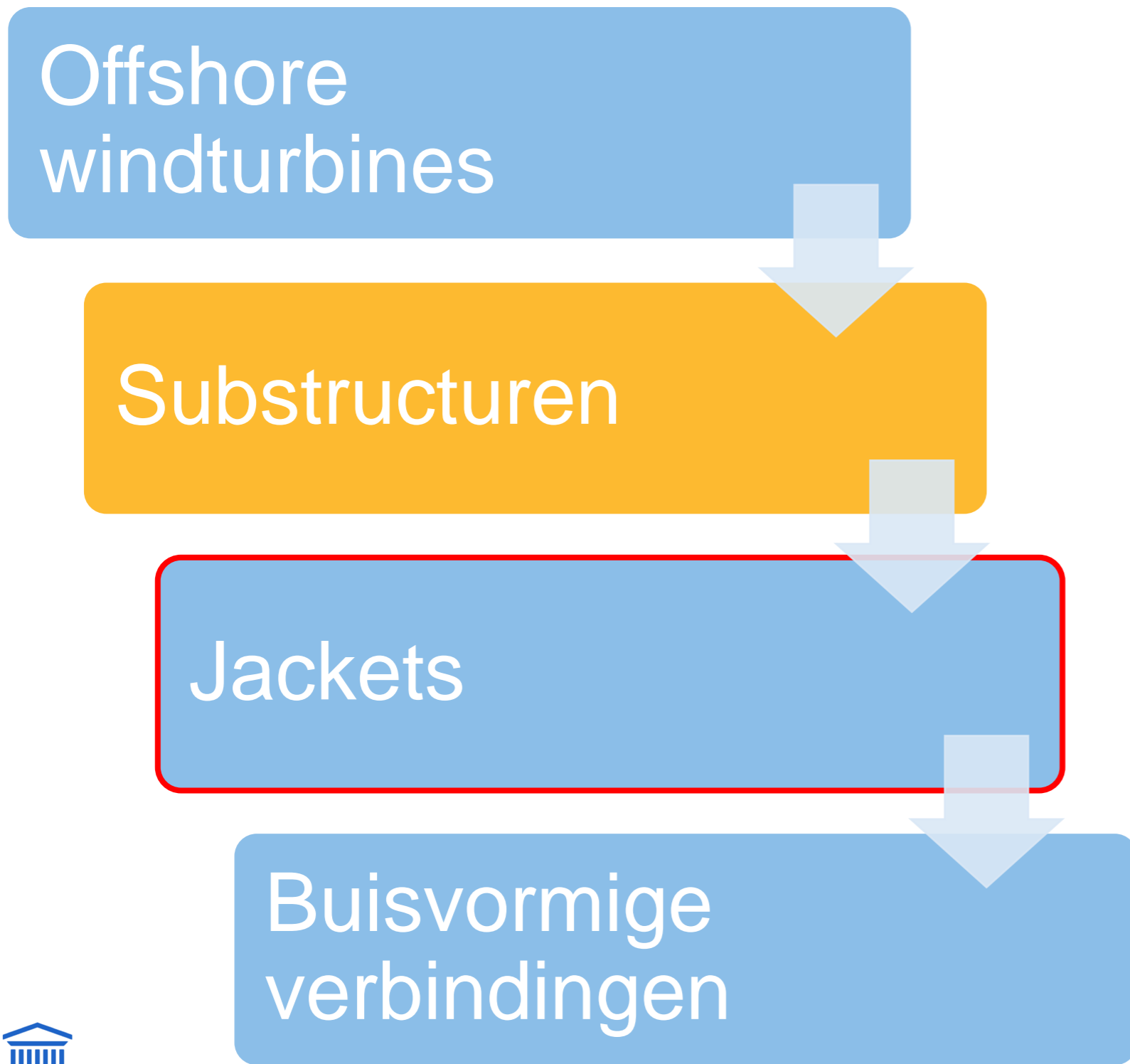


Ir. Jelle Plets

- Fundamenteel onderzoek
- Project: FlexWind

# DOEL

# CONTEXT



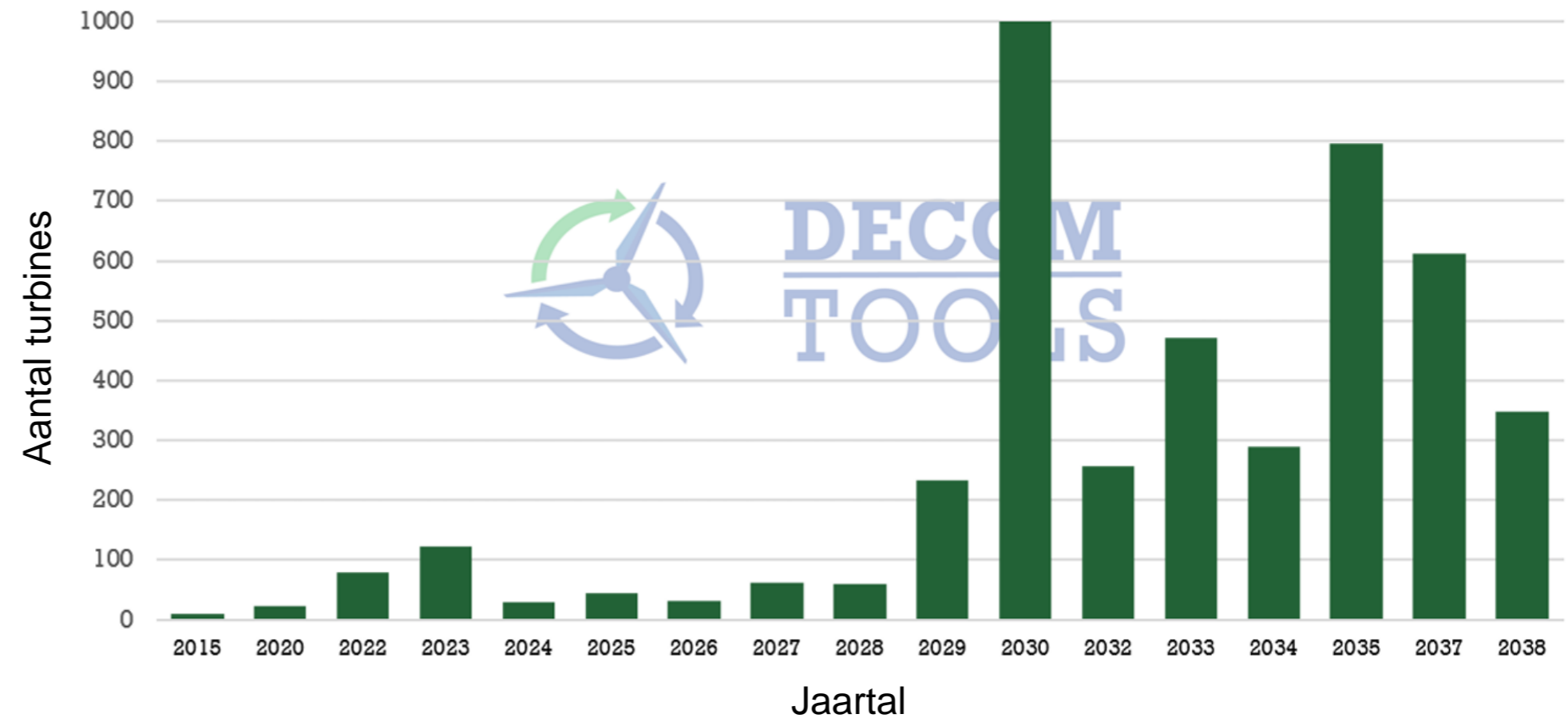
[http://www.ewea.org/fileadmin/files/library/publications/reports/Deep\\_Water.pdf](http://www.ewea.org/fileadmin/files/library/publications/reports/Deep_Water.pdf)

# MOTIVATIE

3 scenario's:

- Ontmanteling
- Levensduurverlenging
  - Economisch
  - Ecologisch
- Repowering

Einde ontwerplevensduur van windturbines in de Noordzee



<https://safety4sea.com/offshore-wind-decommissioning-in-north-sea-to-increase-from-2020-new-study-shows/>

# LEVENSDUURVERLENGING

Onderhoud / herstel

Vermoeiingsweerstand

Te conservatief ontworpen

Nauwkeurigere analyse van

Levensduurbeoordeling

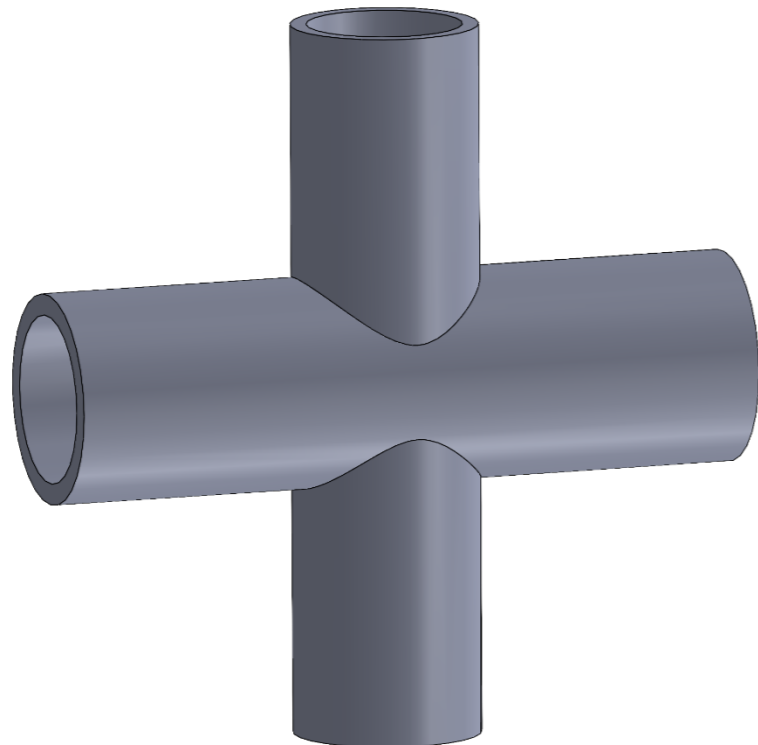
- Veiligheidsfactoren ↓
- Verlenging 'operationele' levensduur



# NAUWKEURIGERE ANALYSE

## Ontwerpgeometrie

Perfect ronde buizen  
Geïdealiseerde lassen



**VS**

## Werkelijke geometrie

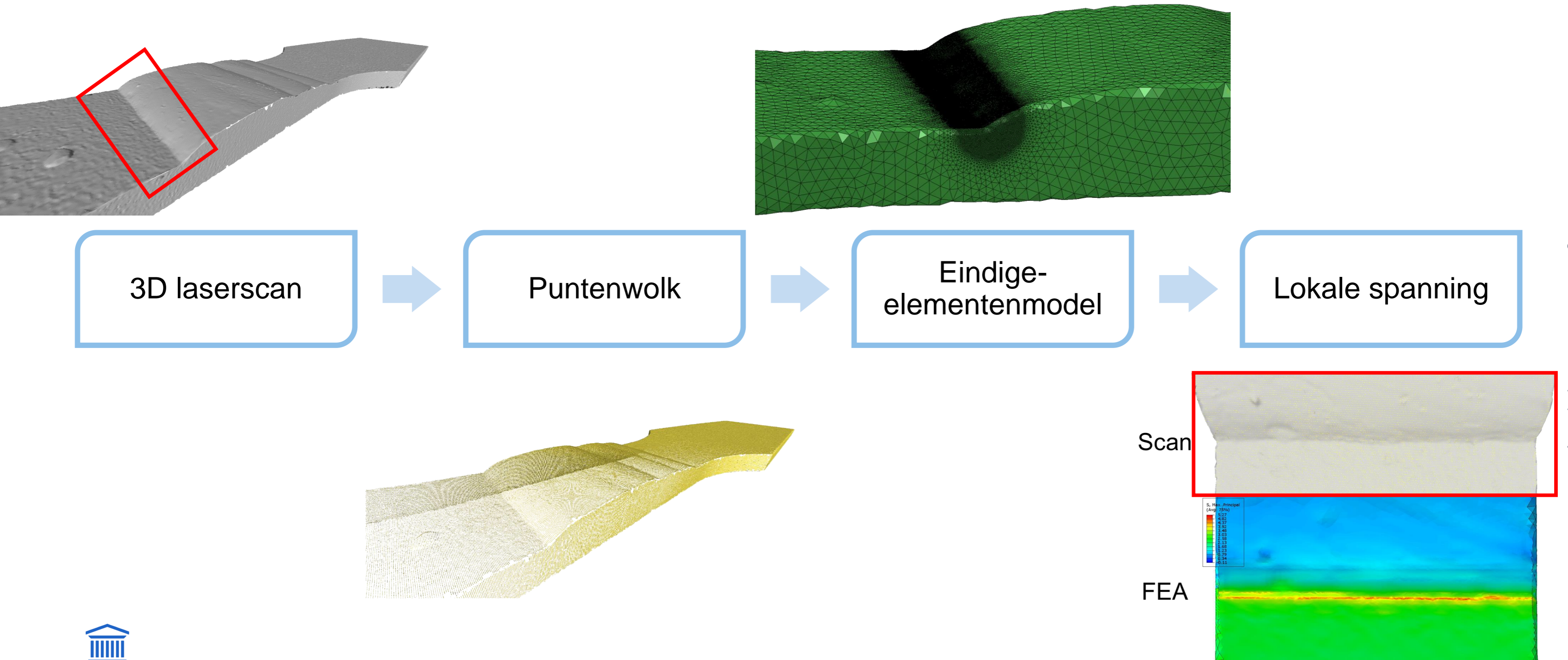
Ovaliteit buizen  
Werkelijke lasgeometrie  
Corrosie



# METHODOLOGIE

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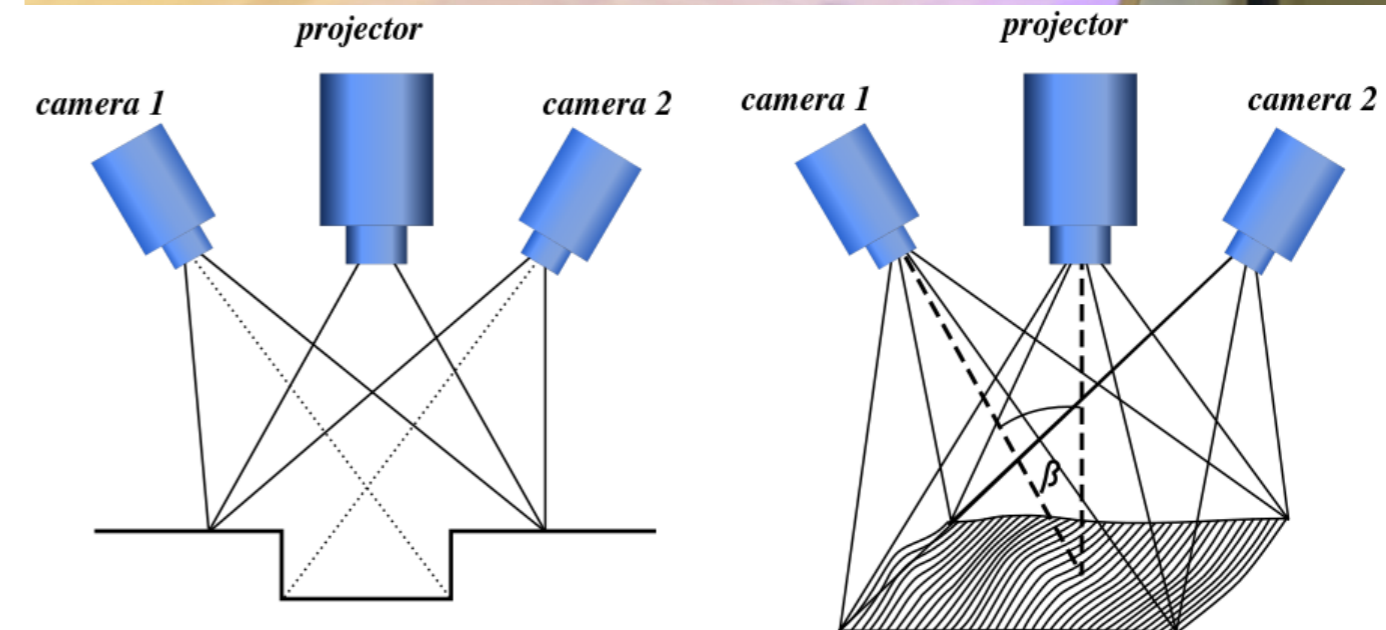
# METHODOLOGIE



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# 3D LASERSCAN

- Draagbare 3D laserscanner (Creaform HandySCAN3D)
- Gestructureerd blauw licht  
→ Minder reflectie
- Enkel buitenoppervlak  
→ Uitdaging

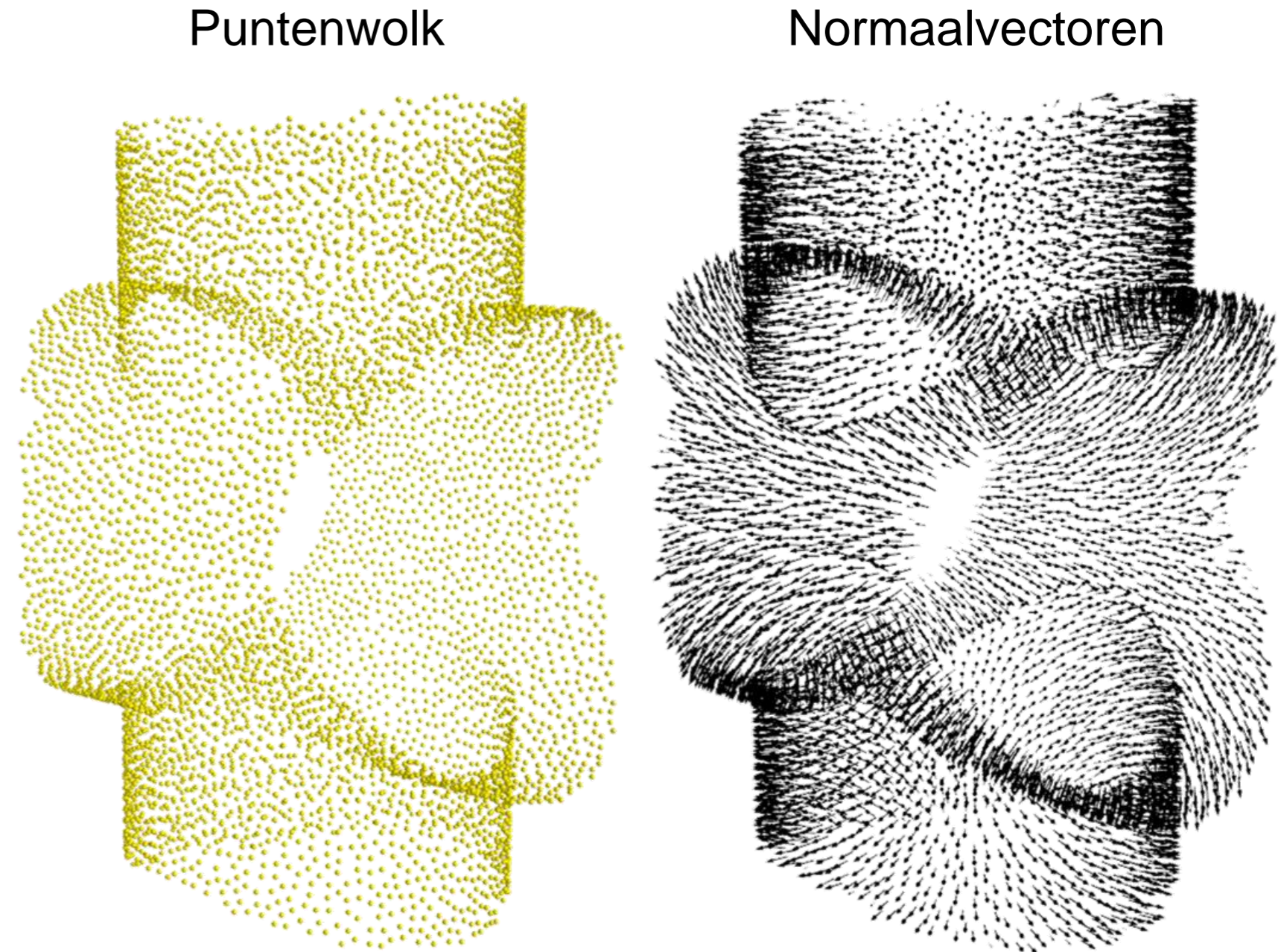


<https://www.3d-scantech.com/what-is-structured-light-3d-scanning/>



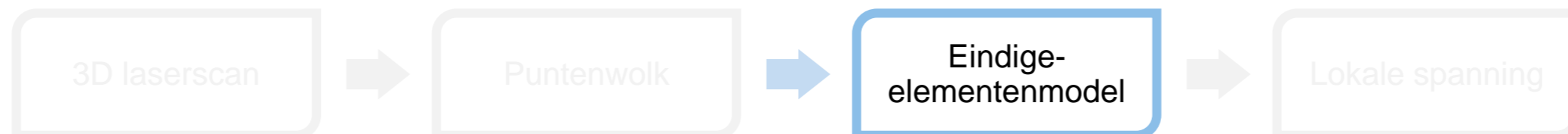
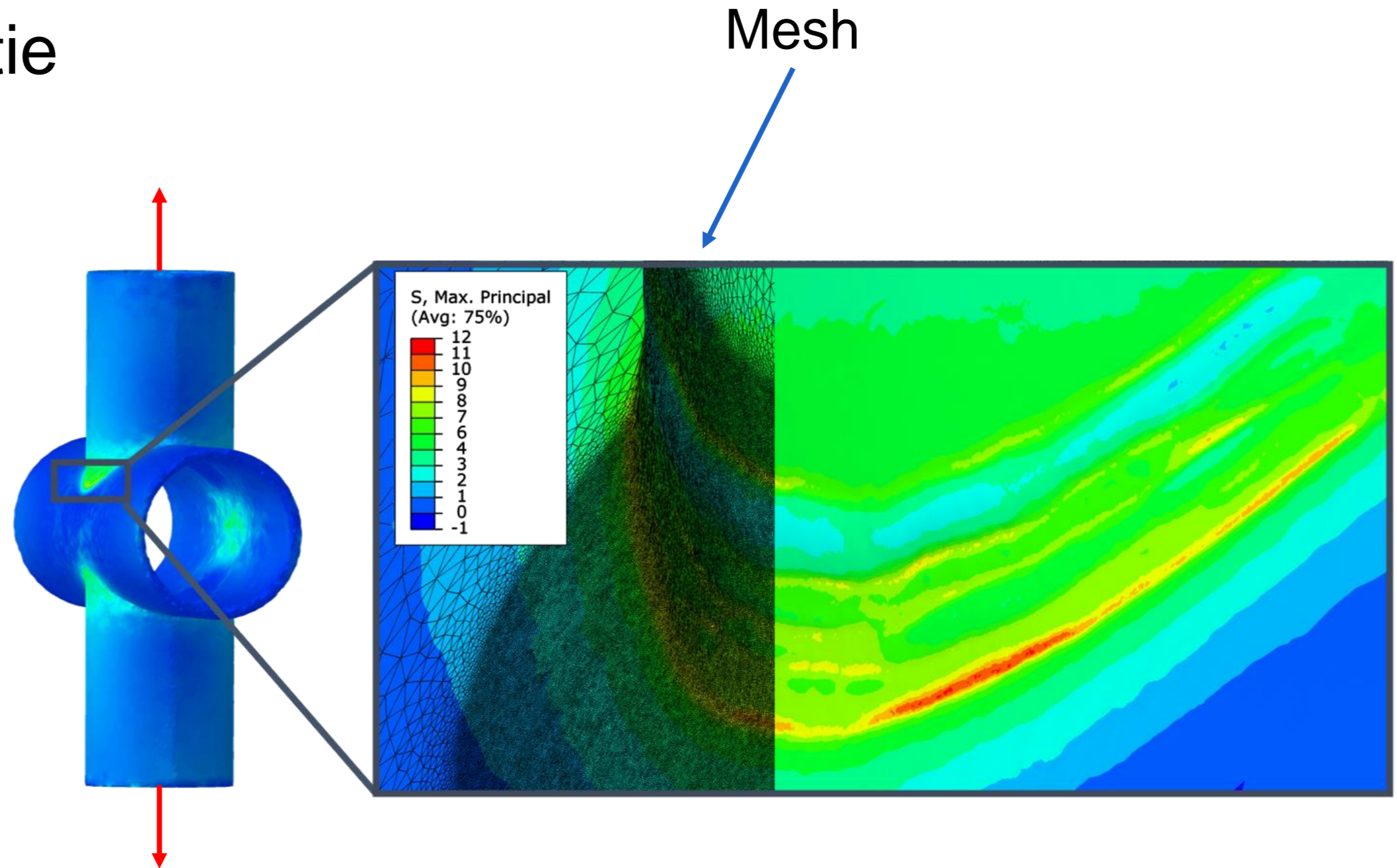
# PUNTENWOLK

- Output scan
- Punten en normaalvectoren
  - Manipulatie
  - Reconstructie
- Input eindige-elementenmodel



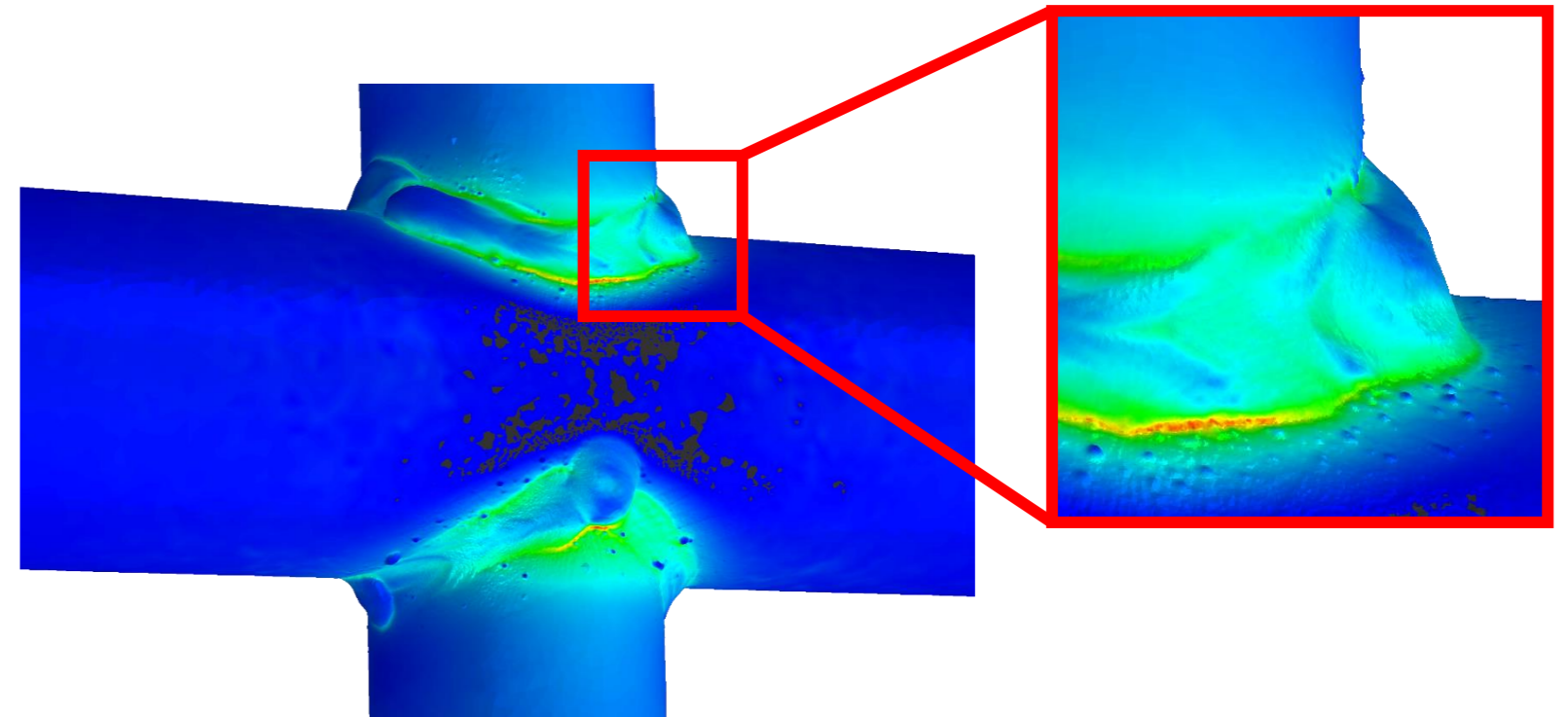
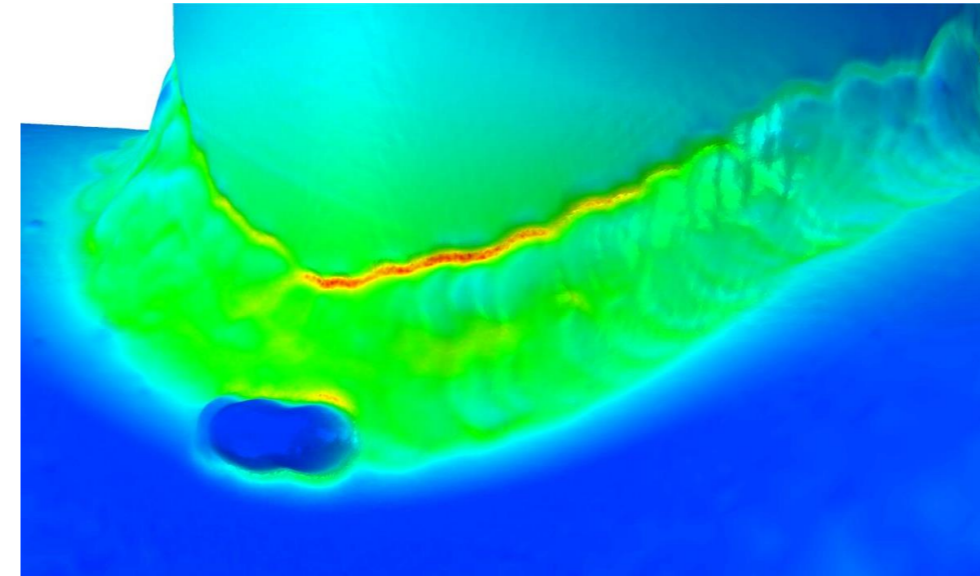
# EINDIGE-ELEMENTENMODEL

- Spanningsconcentratie  
→ Aan de lastenen
- Normen:  
Discrete punten  
rondom las
- Convergentie  
→ Uitdaging



# LOKALE SPANNING

- Complexe spanningspatronen en -gradiënten
- Maximumspanning  
→ Singulariteit
- Normen:  
Spanning op afstand van de lasteen  
→ Lokale methodes
- Correcte lokale spanning?

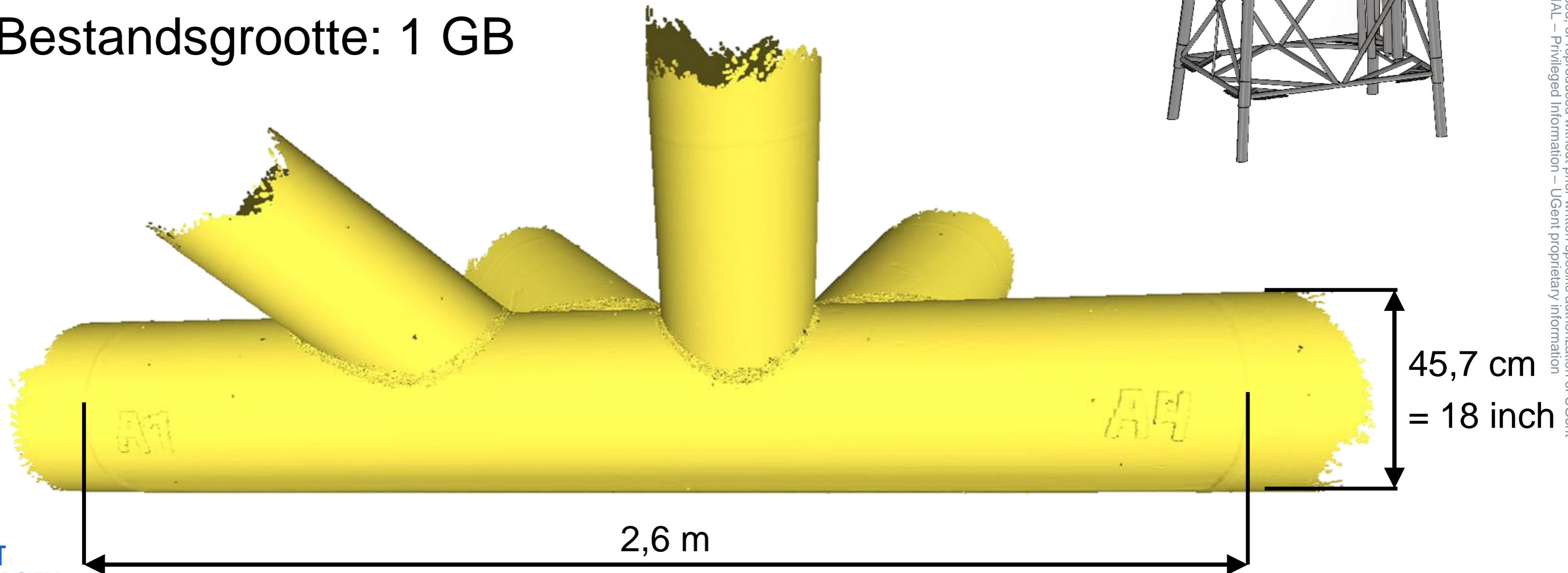
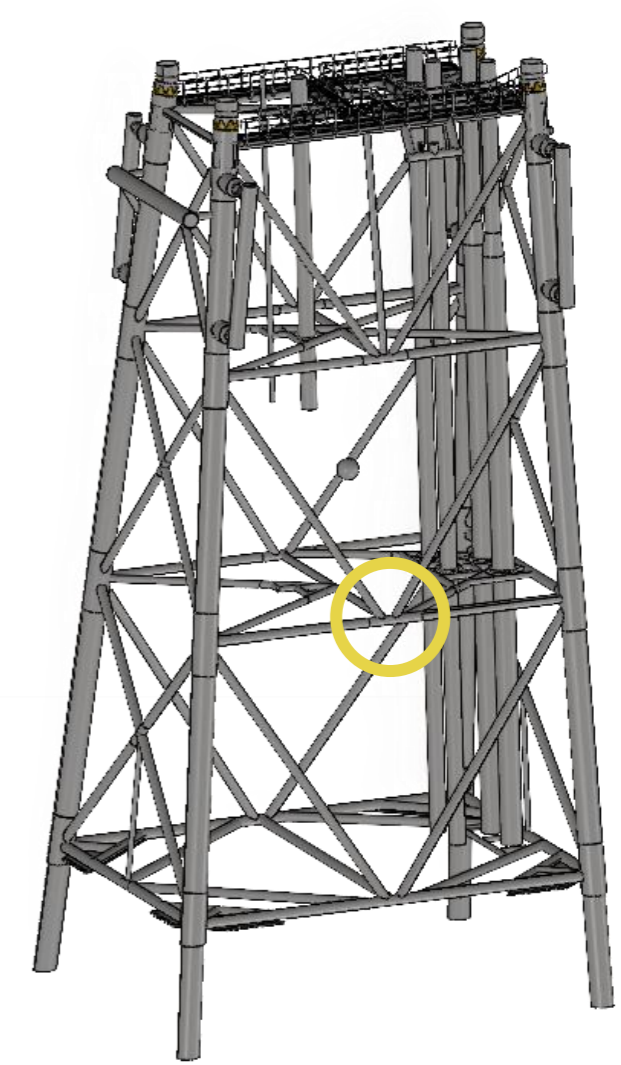


# CASE: ANALYSE VAN EEN OFFSHORE JACKET

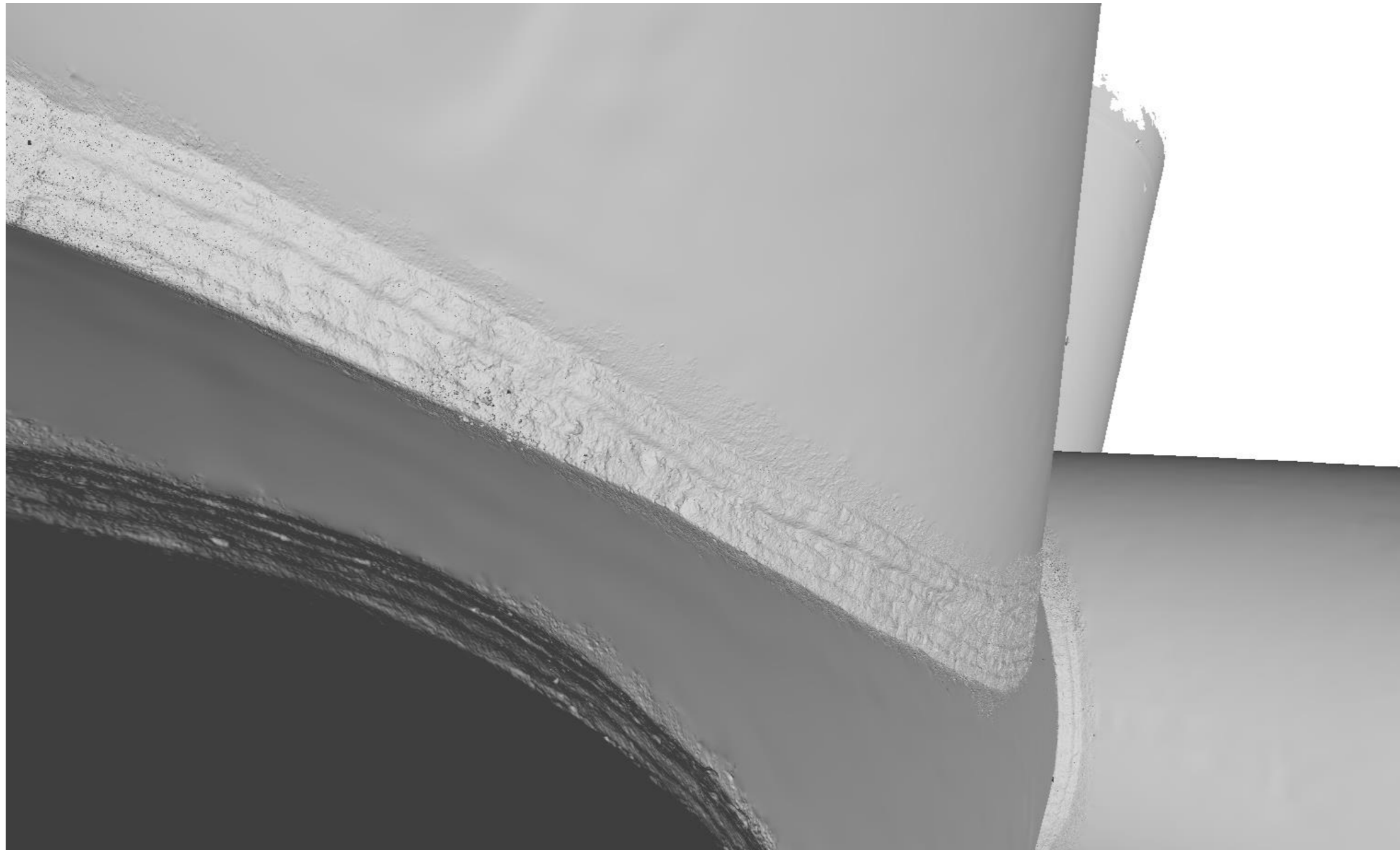


# SCAN BUISVERBINDING JACKET

- 16,5 miljoen punten
- Bestandsgrootte: 1 GB



# SCAN BUISVERBINDING JACKET



Resolutie:

- Globaal: 2 mm
- Lassen: 0,125 mm

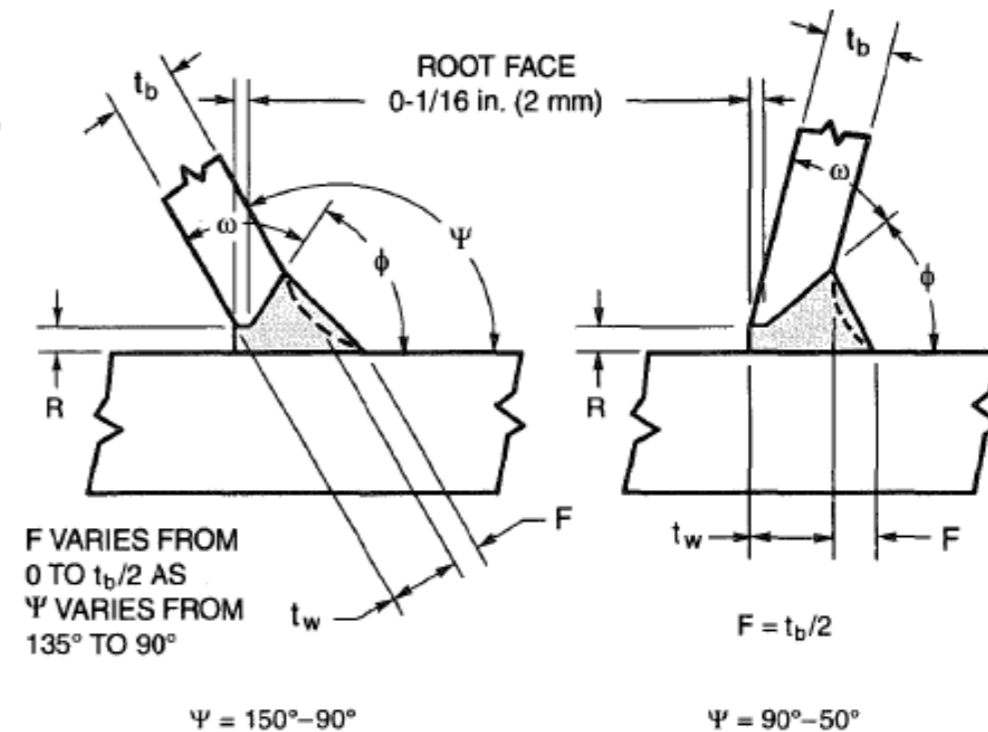
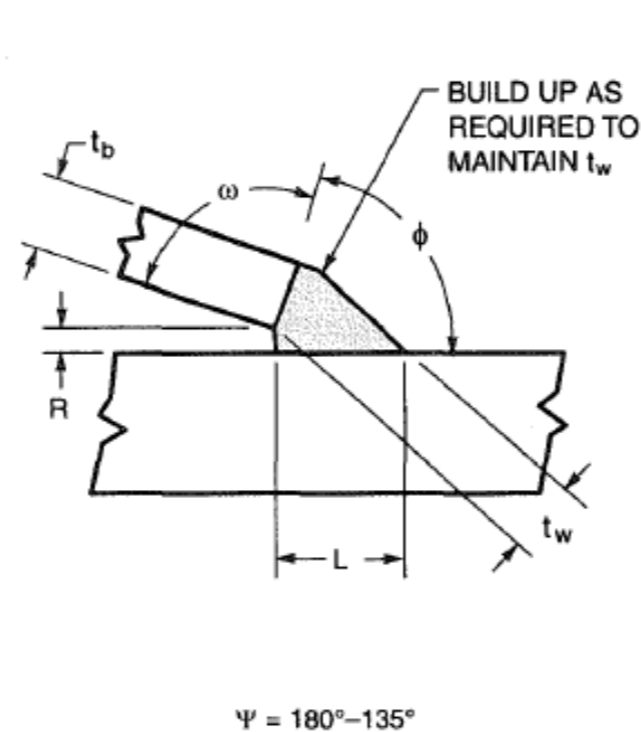
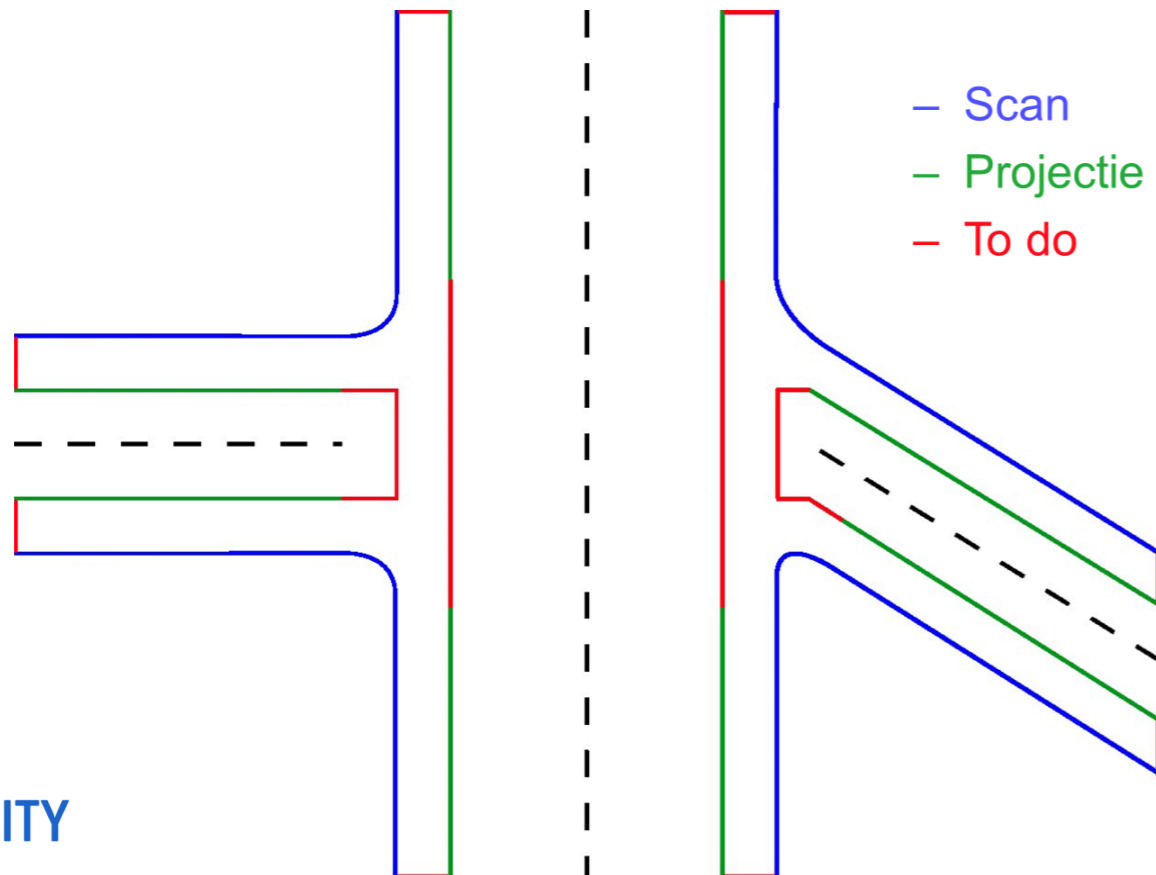
# RECONSTRUCTIE

Doelen	Uitdagingen	Aannames
Ovaliteit van de buizen behouden	Binnenopp. niet gescand	Constante wanddikte projectie
	Binnenopp. minder corrosie	Binnenopp. afvlakken
Beschouw geometrie laswortel	Laswortel niet gescand	Volgens norm (AWS D1.1)

Corrosie(putten) behouden

Ruis in scan

Verwijderen uitschieters

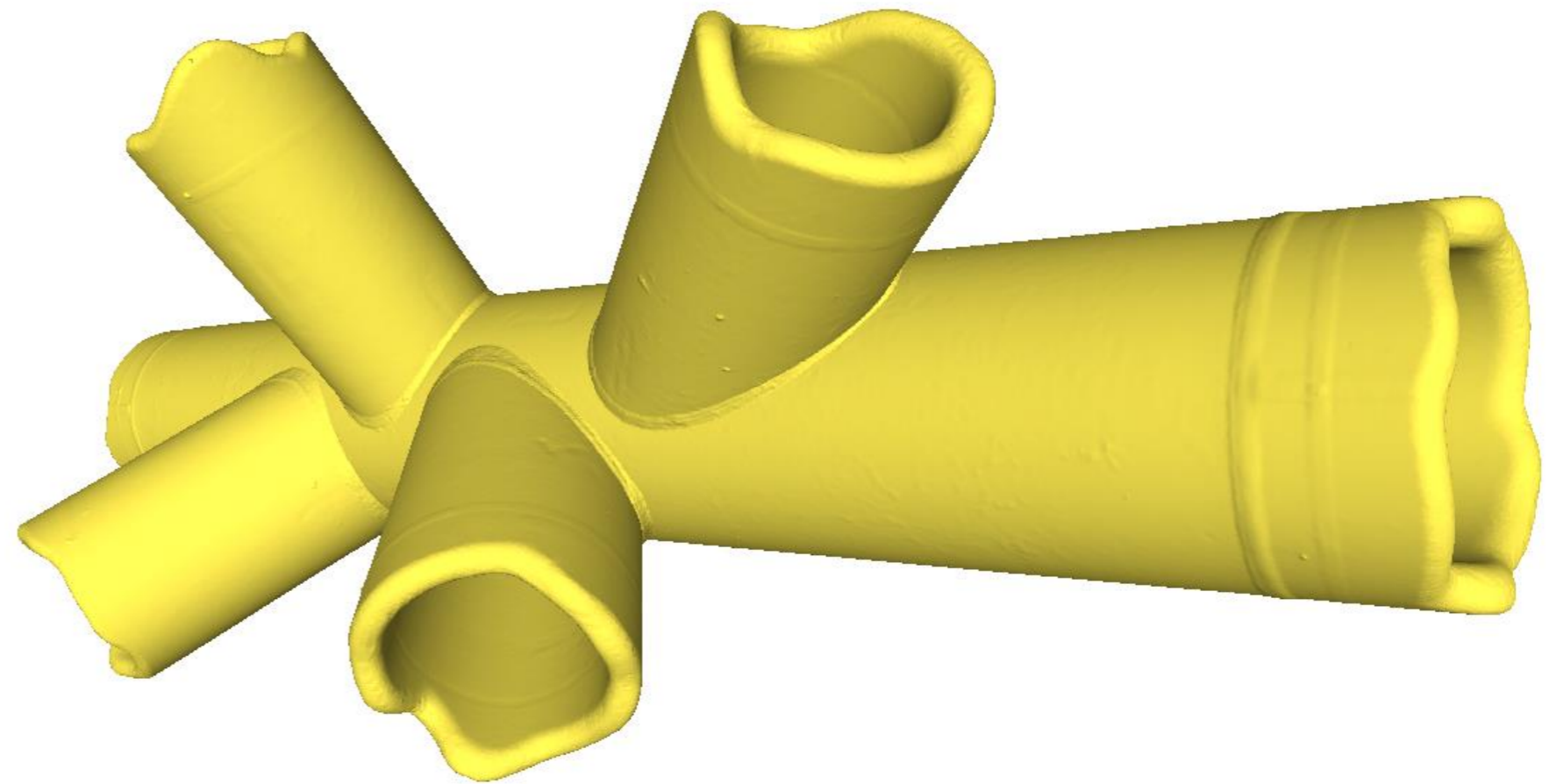


# EERSTE RESULTATEN

Werkelijke geometrie

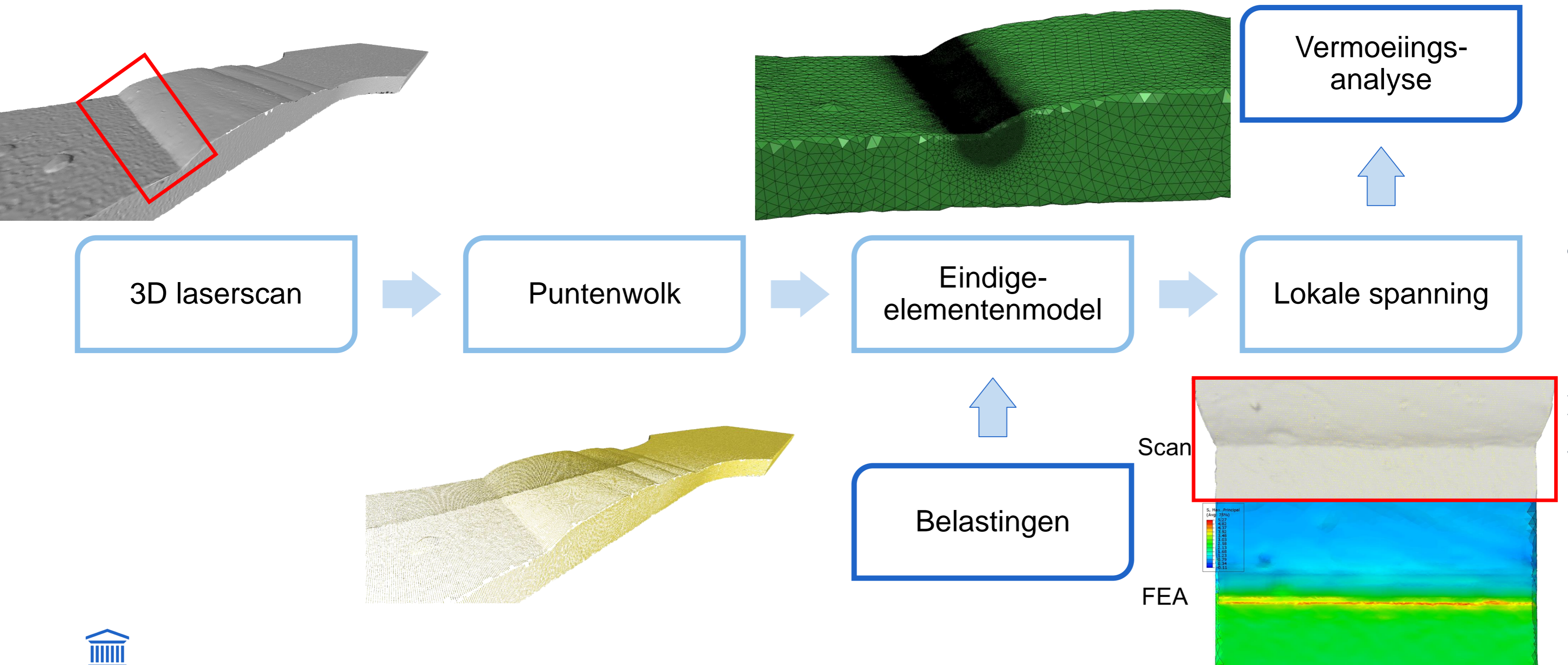


Reconstructie voor eindige-elementenmodel



# VOLGENDE STAPPEN

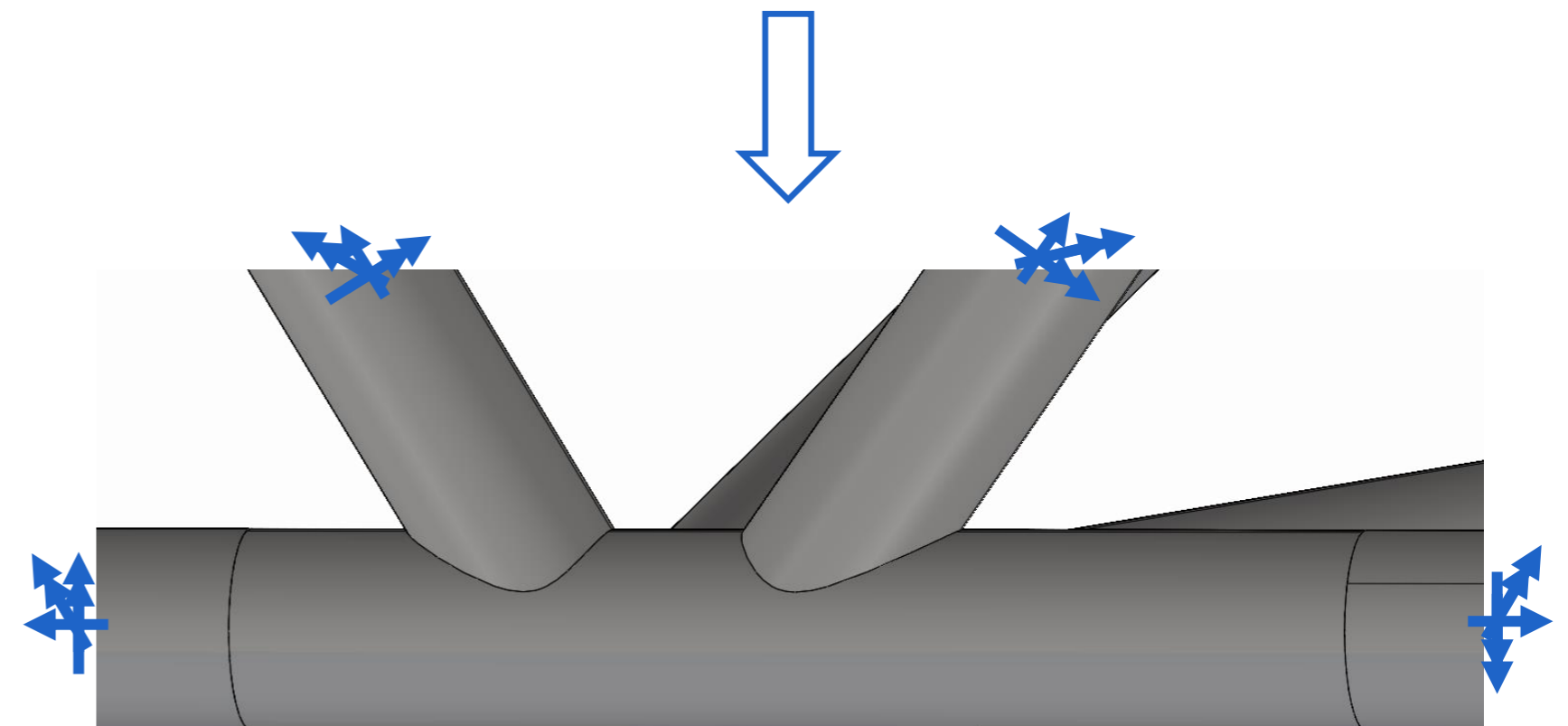
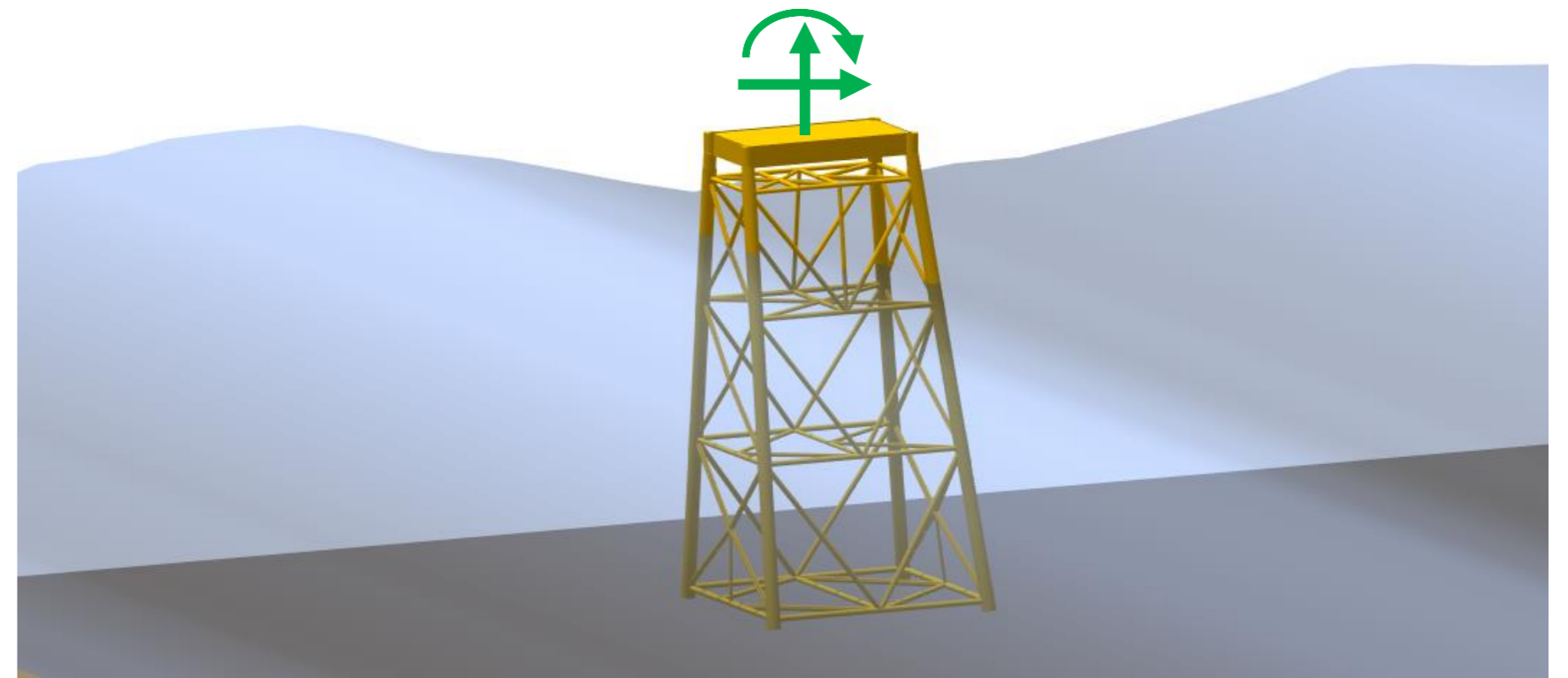
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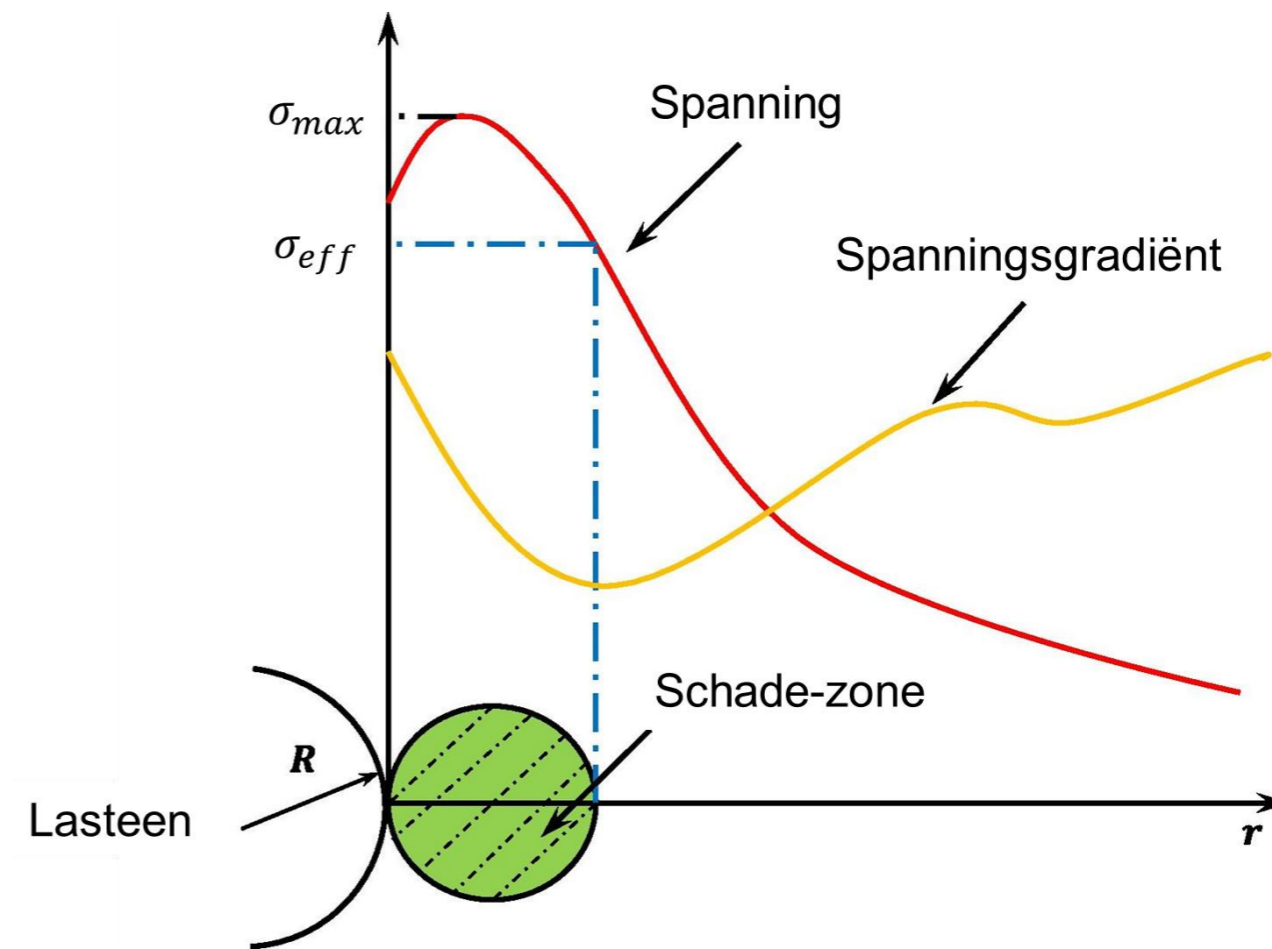
# BELASTINGEN

- Globaal model
  - Golven, stroming, wind
  - **Belasting door topstructuur**
- Belastingen in iedere buis
  - **Axiaal en 2 momenten**  
(in en uit het vlak)
  - Nominale spanningen

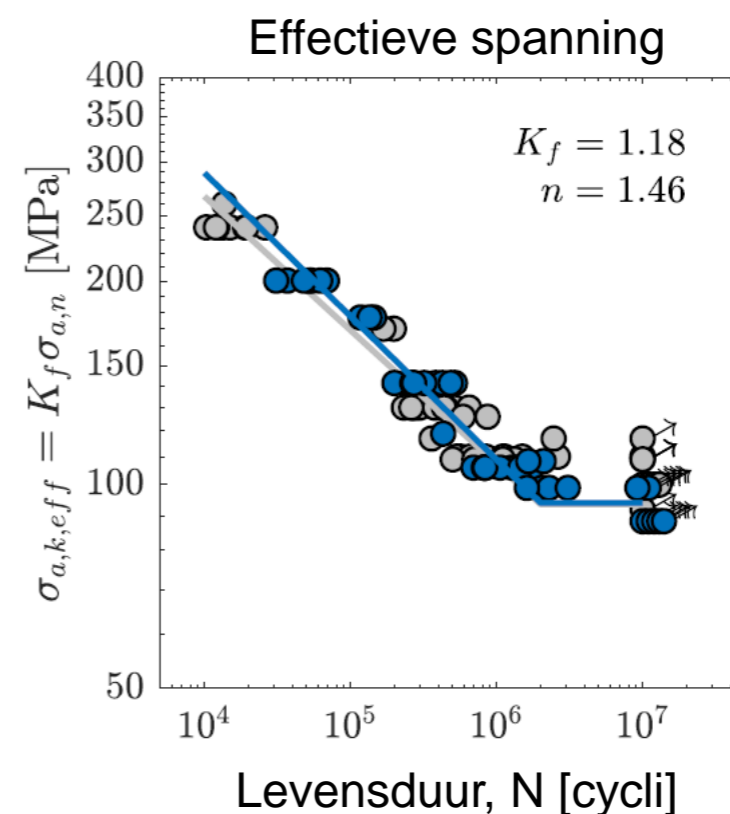
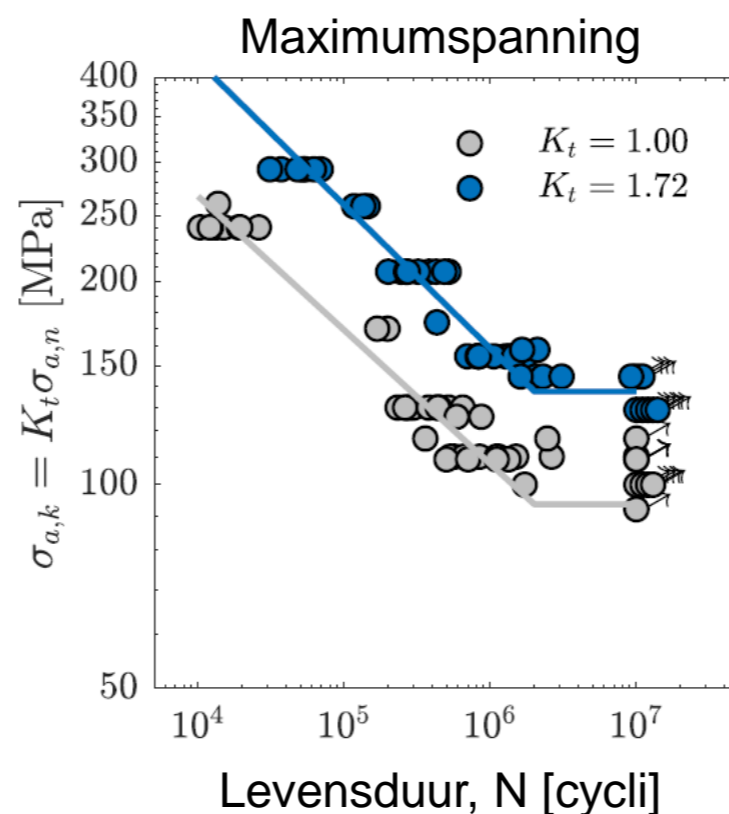
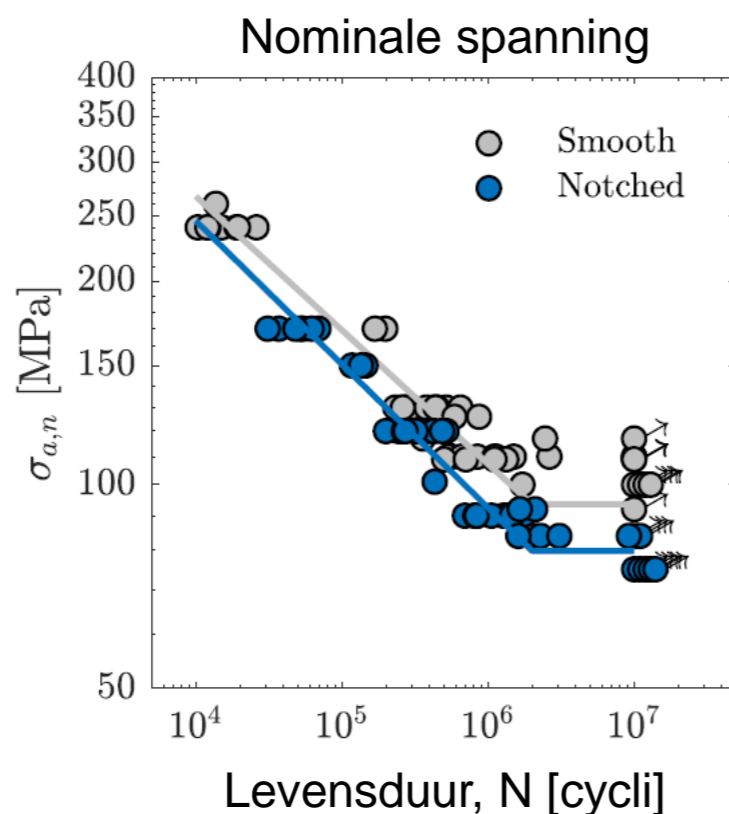


# VERMOEIINGSANALYSE

- Levensduur ~~↔~~ maximumspanning
- Levensduur ↔ effectieve spanning
  - Fictieve spanning
  - Op basis van spanningsgradiënt



Zhu S-P, Ye W-L, Correia JA, Jesus AM, Wang Q. Stress gradient effect in metal fatigue: Review and solutions. Theor Appl Fract Mech 2022;121:103513.





# CONCLUSIE

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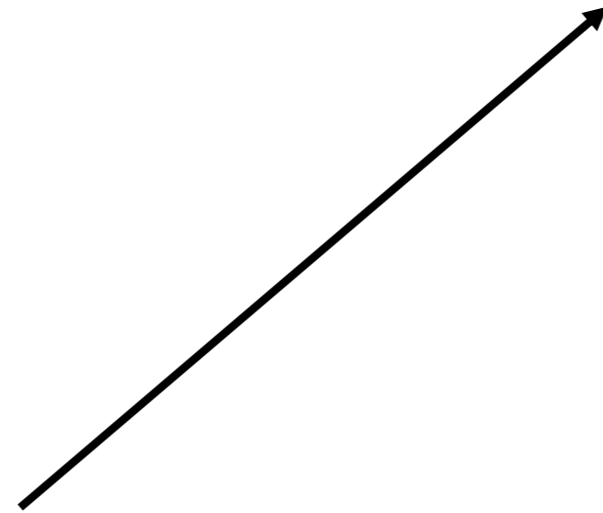
## Levensduurverlenging

Economisch + ecologisch

Nauwkeurigere analyse

Veiligheidsfactoren ↓

‘Operationele’ levensduur ↑



## Werkelijke geometrie

3D scans

Ovaliteit buizen

Werkelijke lasgeometrie

Corrosie

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